



Cal. NH36A

 ϕ 27. 40 mm (ϕ 29. 36 mm with Dial Holding Spacer)

H 5.32 mm

Item	Version No.				
Specification	Version 2				
Appearance - 1	Version 1				
Appearance - 2	Version 1				
Casing	Version 1				
Hand Fitting	Version 1				
Hand Setting Stem	Version 1				
Dial	Version 2				
Assembly Plan	Version 1				
Hands	Version 1				

TMI TIME MODULE

MOVEMENT SPECIFICATION

CAL.NH36A 12 Ligne Mechanical Movement Three Hands with Day & Date

1. MOVEMENT DIMENSIONS

· Outside diameter ϕ 27.40 mm

• Casing diameter ϕ 29.36 mm (with dial holding spacer)

· Total height 5.32 mm

2. FUNCTIONS

· Winding mechanism Manual winding

Automatic winding with ball bearing Both winding with one way clutch

· Additional function Day & date display with quick day & date correction,

second hand reset

· Jewels 24 jewels

Accuracy
 Shock resistance
 -20 ~ +40 seconds per day (23º± 2ºC)
 Shock-absorber device for balance staff

· Vibration frequency 6 vibrations per second (21,600 vibrations per hour)

Duration time
 More than 41 hours

· Regulation hands unbalance Hour : Less than 1.50 μN·m (150 mg·mm)

Minute : Less than 1.25 μ N·m (125 mg·mm) Second : Less than 0.20 μ N·m (20 mg·mm)

· Antimagnetic DC : \geq 4800 A / m

3. HANDLING AND CORRECTIONS

1) Crown at normal position Clockwise : Manual winding

Counterclockwise: Free

2) Crown pulled out to 1st click Clockwise : Quick day correction

Counterclockwise: Quick date correction

3) Crown pulled out to 2nd click Time setting, second hand reset

4. DIAL FIXED METHOD The dial is fixed by two dial leg holes of dial holding spacer

5. TEST OF ACCURACY

Equipment to be used Witschi WATCH EXPERT

· Duration of measurement 20 seconds

6. FITTING FORCE FOR HANDS

Hour hand : Less than 50 N
Minute hand : Less than 50 N
Second hand : Less than 30 N

7. CASING The movement is fixed by dial holding spacer

*1. Screw type case back is required

*2. Non-corresponding with Diver's watch

* All specifications are subject to change without notice.

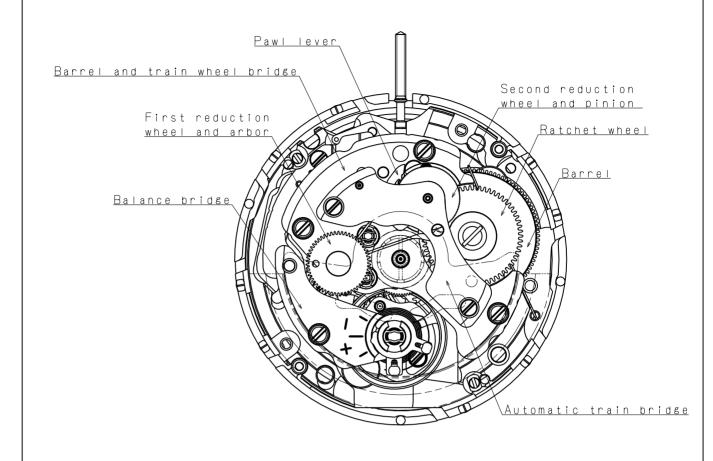
SII Products

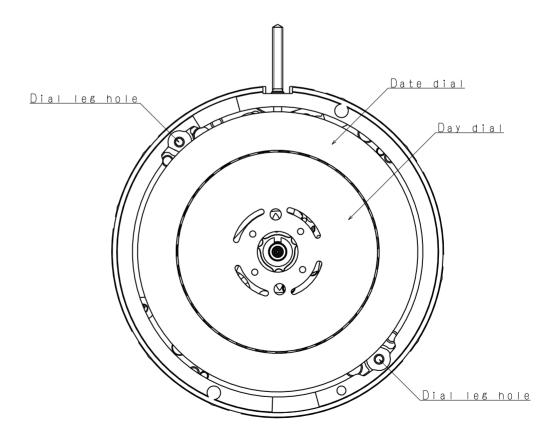
Version: 2



Appearance - 1

Cal. NH36A





Scale : 3/1

Unit : $1 = 1/100 \, \text{mm}$

Version: 1

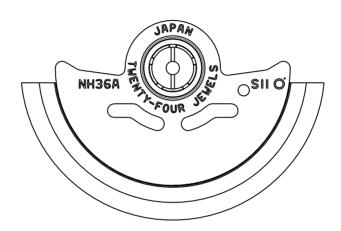


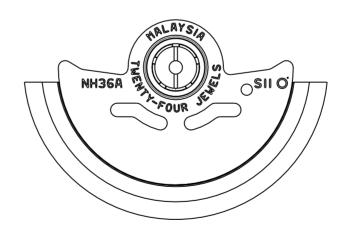
Appearance-2

Cal. NH36A

Oscillating weight

Marking	Country of origin			
JAPAN	JAPAN			
MALAYSIA	MALAYSIA			





Scale : 3/1

Unit : $1 = 1 / 100 \, \text{mm}$

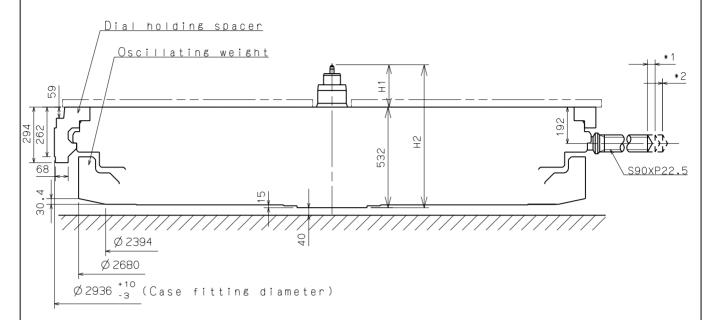
Version: 1



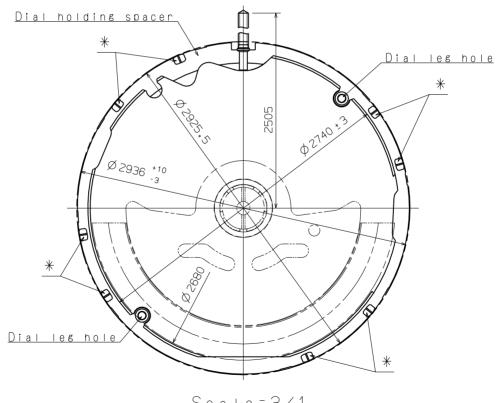
Casing

Cal. NH36A

- *1. First Pull out stroke 39.9
- *2. Second Pull out stroke 40.0



Center post	TYPE M	TYPE L	
Maximum height from dial support surface	H 1	226.7	266.7
Total height incl. movement	Н2	758.7	798.7



Scale=3/1

*Projection to fix movement to case.

Version: 1

Scale : 5/1(3/1)

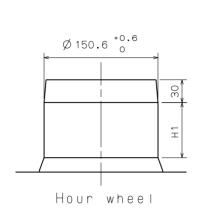
Unit : $1 = 1 / 100 \, \text{mm}$

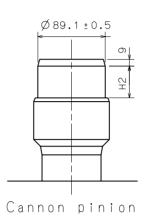


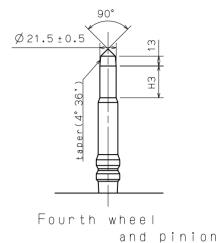
Hand fitting

Cal. NH36A

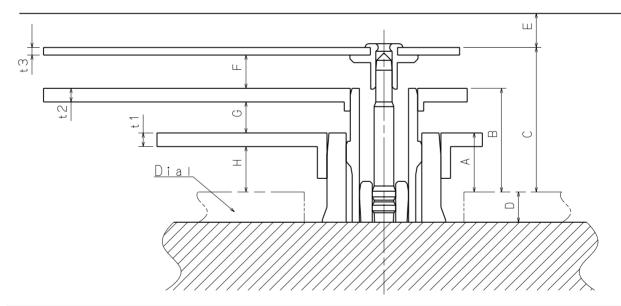
Hour hand unbalance $\leq 1.50\mu \, \text{N} \cdot \text{m} \, (150 \, \text{mg} \cdot \text{mm})$ Minute hand unbalance $\leq 1.25\mu \, \text{N} \cdot \text{m} \, (125 \, \text{mg} \cdot \text{mm})$ Second hand unbalance $\leq 0.20\mu \, \text{N} \cdot \text{m} \, (20 \, \text{mg} \cdot \text{mm})$







		Dimension				
	Hour wheel Cannon pinion		Fourth wheel and pinion	H1	Н2	НЗ
TYPE M	0273 183	0225 416	0144 184	68	61	42
TYPE L	0273 185	0225 417	0144 185	108	61	42



	А	В	С	D	Е	F	G	Н	t 1	t 2	t 3
TYPE M	78	137	191	40	45	44	41	60	18	18	10
TYPE L	118	177	231	40	45	44	41	100	18	18	10

Scale : 20/1

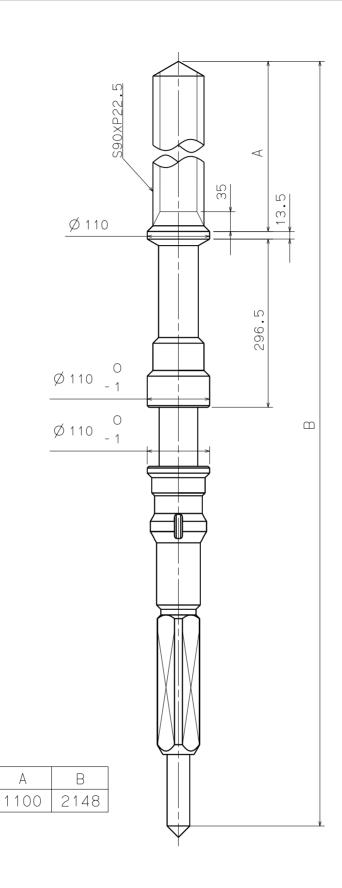
Unit: $1 = 1 / 100 \, \text{mm}$

Version: 1



Hand setting stem

Cal. NH36A



Scale: 15/1

Parts No.

0351 200

Unit : $1 = 1/100 \, \text{mm}$

Version:1

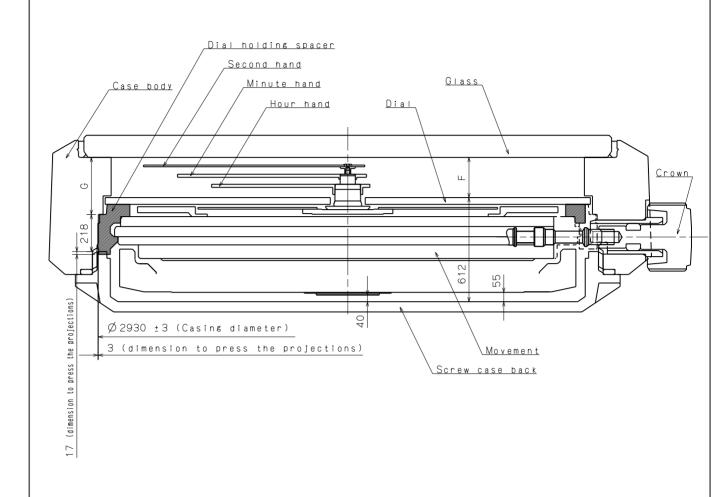


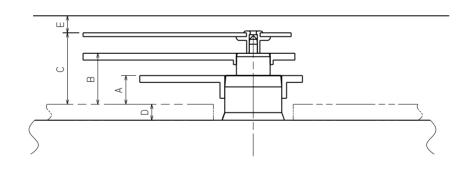
Cal. NH36A Dial 12H 967.2 02050 <u>Crown</u> 200 845 ЗН 700 893 700 Day-Date window position;3H 946.6 200 Day-Date window position;6H (F1) (F2) 4 Ø 205, ±5 Ø 100 40 Ø 64 ^{+1.5} Scale : 5/1 Version:2 $1 = 1 / 100 \, \text{m} \, \text{m}$



Assembly plan

Cal. NH36A





	А	В	С	D	Е	F	G
TYPE M	78	137	191	40	45	236	335
TYPE L	118	177	231	40	45	276	375

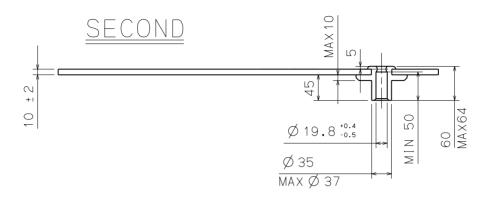
Scale: -

Unit : $1 = 1 / 100 \, \text{mm}$

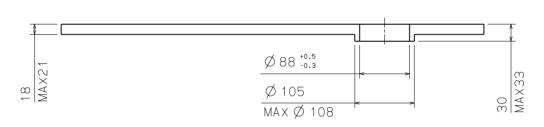
Version:1

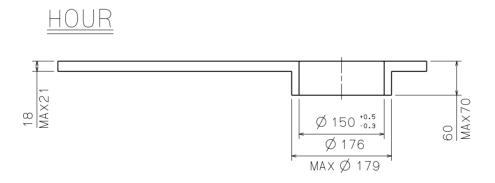


Hands Cal. NH36A



MINUTE





Scale: - Version:1

Unit : $1 = 1/100 \,\text{mm}$